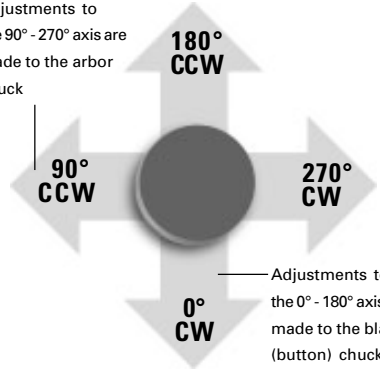


1117 NW 52nd Street
Seattle, WA 98107
(800) 789-5121
206 789 5121

SN _____
ARBOR SIZE D _____ x L _____
WAX TYPE _____
DATE _____
BY _____

LOCATION OF HIGH POINT

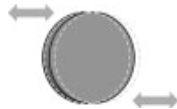
Adjustments to the 90° - 270° axis are made to the arbor chuck



Adjustments to the 0° - 180° axis are made to the blank (button) chuck

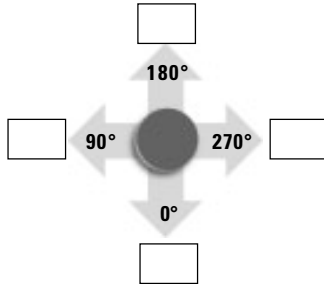


FACE RUN-OUT



RADIAL RUN-OUT

Radial Run-Out Calibration



The 90°-270° Arbor Chuck adjustment

Run-out	Adjustment	High point	Adjust. Direction
<input type="text"/>	X 0.5 = <input type="text"/>	<input type="text"/>	<input type="text"/>

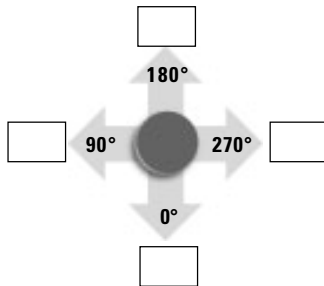
The 0°-180° Blank Chuck adjustment

Run-out	Adjustment	High point	Adjust. Direction
<input type="text"/>	X 0.5 = <input type="text"/>	<input type="text"/>	<input type="text"/>

Example

1. Block the button - make sure to mark the arbor at 0°
2. Place in lathe. Set the low point on the gage to 0. Measure runout at 90° increments. Record results above.

Notes: Adjustment is always 1/2 of the run-out. See chart above for adjustment rotation. We get this information from the chart above based on the high side of the axis being adjusted. In the example, the high side of the 90-270 axis is 90°. Checking the high-point chart we see that this indicates a counter clockwise adjustment.

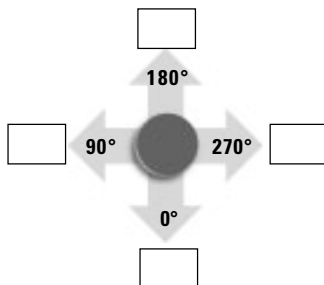


The 90°-270° Arbor Chuck adjustment

Run-out	Adjustment	High point	Adjust. Direction
<input type="text"/>	X 0.5 = <input type="text"/>	<input type="text"/>	<input type="text"/>

The 0°-180° Blank Chuck adjustment

Run-out	Adjustment	High point	Adjust. Direction
<input type="text"/>	X 0.5 = <input type="text"/>	<input type="text"/>	<input type="text"/>



The 90°-270° Arbor Chuck adjustment

Run-out	Adjustment	High point	Adjust. Direction
<input type="text"/>	X 0.5 = <input type="text"/>	<input type="text"/>	<input type="text"/>

The 0°-180° Blank Chuck adjustment

Run-out	Adjustment	High point	Adjust. Direction
<input type="text"/>	X 0.5 = <input type="text"/>	<input type="text"/>	<input type="text"/>